



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3001
Job Sheet 176227-A



Part No: 646.3001

Job Qty: 5 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 4/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging1-1		
120	Small Fab	5 pcs		4/27/18	0.00	5.49	Small Fab-1		
130	QC	5 pcs		4/27/18	0.00	0.00	QC5		
140	Packaging	5 pcs		4/27/18	0.00	0.00	Packaging3-1		
150	QC21-SA	5 Ea		4/27/18	0.00	0.00	QC21		

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3014	Blade	5 Ea (1 ea)	120-Small Fab	5043526

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Small Fab	646.3014	5	11	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 8:56 AM dart.lacelle.linda



Container No: S074950
Lower Cable Cutter Assembly

PART NO:
Serial No/Batch: 646-3001
Revision: S074016
Operation:
Change No:

Packaging

Mfg Date: 05/28/18
Job No: 176227-A

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3001

Job Sheet 176227



Part No: 646.3001

Job Qty: 8 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/27/18	0.00	0.00	Start Up Stores/Pkg-2		APR 25 2018
110	Packaging	8 pcs		4/27/18	0.00	0.00	Packaging1-1		MAY 24 2018
120	Small Fab	8 pcs		4/27/18	0.00	8.79	Small Fab-1		
130	QC	8 pcs		4/27/18	0.00	0.00	QC5		
140	Packaging	8 pcs		4/27/18	0.00	0.00	Packaging3-1		
150	QC21-SA	8 Ea		4/27/18	0.00	0.00	QC21		

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: 138792 exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	8 Ea (1 ea)	90-Start up Operation	50509324
646.3011	RH Half	8 Ea (1 ea)	90-Start up Operation	5047590
646.3012	Lower Guide 50509341x1	8 Ea (1 ea) 50508321x1	90-Start up Operation	5039797
646.3013	Blade	8 Ea (1 ea)	90-Start up Operation	502788x1 501348917
646.3014	Blade	8 Ea (1 ea)	90-Start up Operation	5030342x5 50435261 3
646.3015	Blade	8 Ea (1 ea)	90-Start up Operation	505528 5068686
MS21042L08	Nut	152 Ea (19 ea)	90-Start up Operation	50504106
MS27039-08-19	Screw	152 Ea (19 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	304 Ea (38 ea)	90-Start up Operation	501383367

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	8	20	0
	646.3011	8	26	0
	646.3012	8	15	0
	646.3013	8	15	0
	646.3014	8	19	0
	646.3015	8	0	0
	MS21042L08	152	2,249	0
	MS27039-08-19	152	1,574	0
	NAS1149FN832P	304	2,451	0

2799